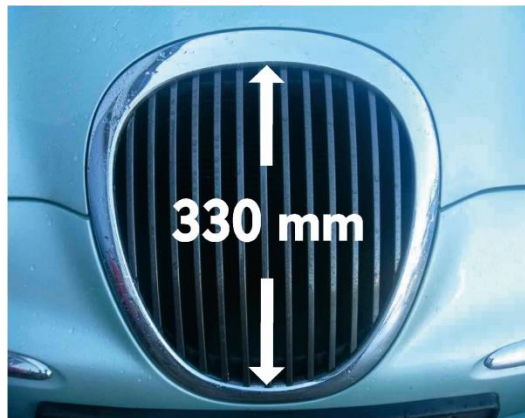


Instructions for Fitting Grille insert to S –Type Jaguar 1999 to 2002 / 2003 (for model *without* badge at top of grille)

Tools required: 10mm socket and ratchet, a T10 torx screwdriver, Hacksaw blade, Sandpaper, Sanding tool (Dremel type), black paint or spray or black permanent marker pen (with thick tip)

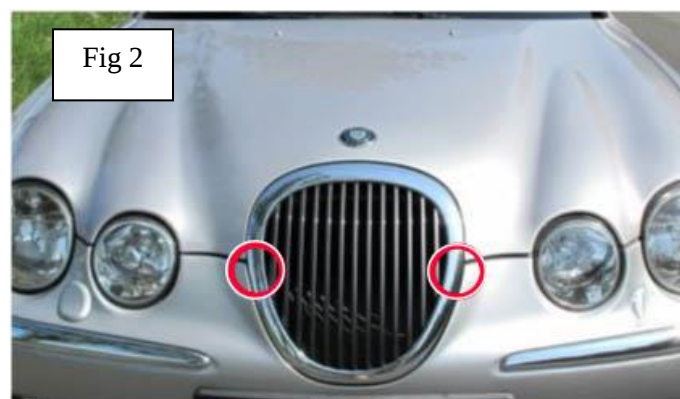
Note: *this mesh insert is for the model from 1998 to 2002 / 2003; this model can be easily distinguished because it does not have a badge on the top of the grille frame (surround). And the measurement vertically from top to bottom (from inside the grille frame) is approx 330mm as shown in the image below.*



Open the bonnet, locate & remove the 2 bolts (one either side of the grille) see Fig 1



There are two bolts located in the rear of the grille, approx positioned behind the circles shown in Fig 2. This will now allow you to remove the grille assembly from the car.



Take the grille assembly to a work surface. We suggest placing a piece of soft material on your work surface to protect the front from being scratched.

Now separate the front chrome (or colour coded) frame from the plastic grille assembly at the back by unscrewing the T10 torx screws from the back.

Once you have separated the two pieces, you can start to cut out the vertical plastic bars from the grille assembly. We recommend that you use a small hacksaw blade, see Fig 3. When they have all been removed, sand down any rough edges on the inside of the frame with sandpaper / file or Sanding tool (Dremel type)



Fig 3

On the inside of the grille assembly from where you have cut away the bars & sanded down, it will now be light in colour; it is recommended to darken this area so that these light areas will not be seen through the mesh when the grille is fitted to the car; you can use black paint or spray or a black permanent marker pen to do this.

With the chrome (or colour coded) frame laying face down on a soft surface, place the mesh insert onto the back of it making sure it sits evenly in position see Fig 4.

*****Please note: Due to the nature of the stainless woven wire mesh, it can 'concertina' or compress a little, if this has happened then it simply needs to be pulled into shape.***

Now position the rear grille assembly on top of the mesh and the rear of the chrome frame and screw the two pieces together with the torx screws Fig 5.

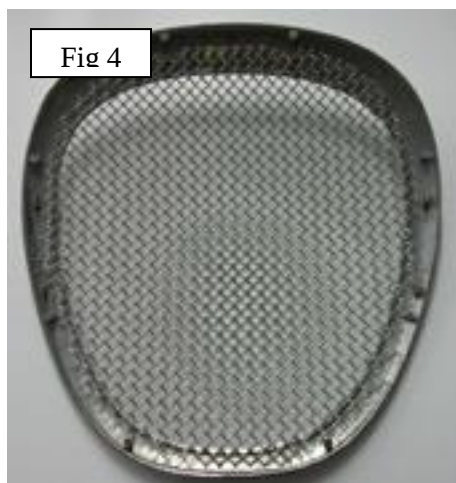


Fig 4



Fig 5

With the new grille insert fitted, check that all is correct and then refit the grille assembly back onto the car. Regular polishing with a metal polish cream (ie Brasso or similar) will increase the shine on the stainless mesh. It will then maintain its lustre for the lifetime of your Jaguar.



Thank you for purchasing our Grilles. We appreciate feedback from all our customers. If you have any comments or questions please send to: sales@lockwoodinternational.co.uk. Or ring our office number: 0113 2440070