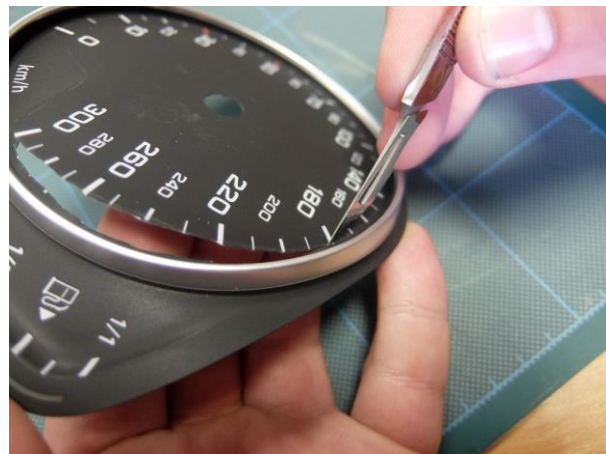




1: Using a pencil, mark the outer ring at 80 KM/H as shown here.



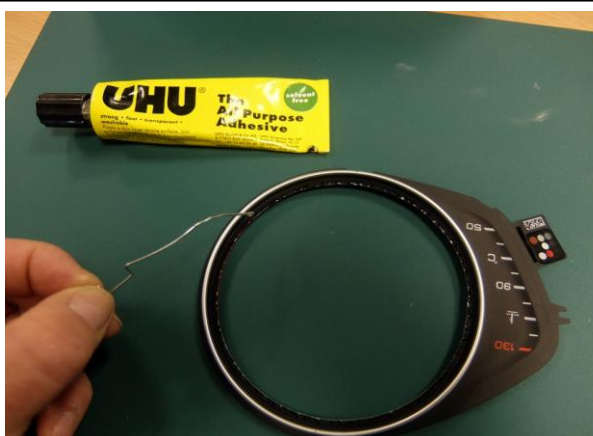
2: Cut the centre of the dial out leaving a 3 – 4mm shelf. You can use a craft knife to do this (or see fitting picture 2a).



2a: You can also use a Ratchet Compass Cutter



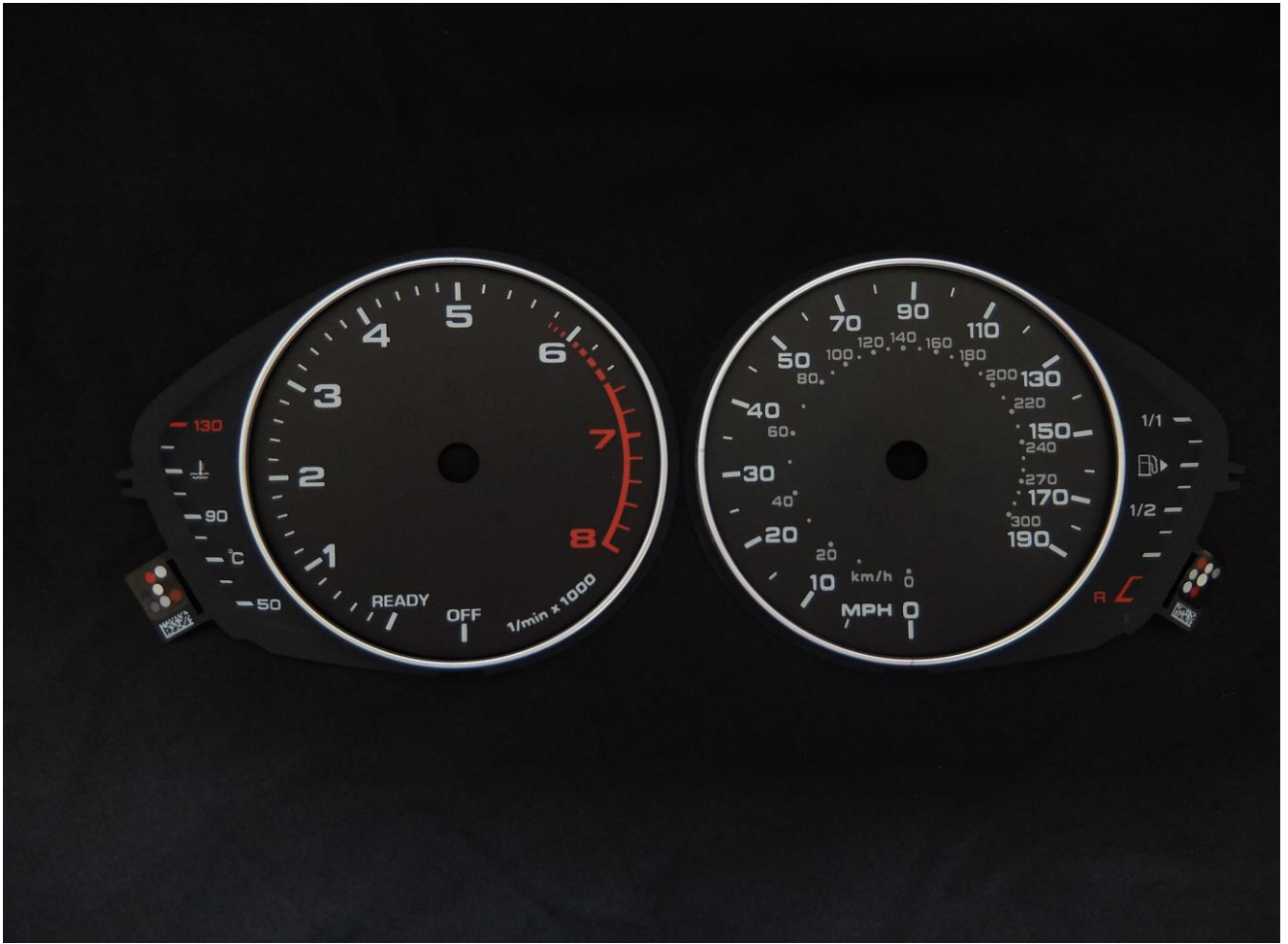
3: Now remove the dial centres.



4: Apply small spots of solvent free glue to the shelf. **The glue MUST be solvent free, otherwise damage to the dial will occur.**



5: Close up showing small spots of solvent free glue on the shelf.



6: Make sure that your 80 KM/H mark lines up with the 50 MPH on the new dial. Place a light weight on top of the dials until the glue is set.