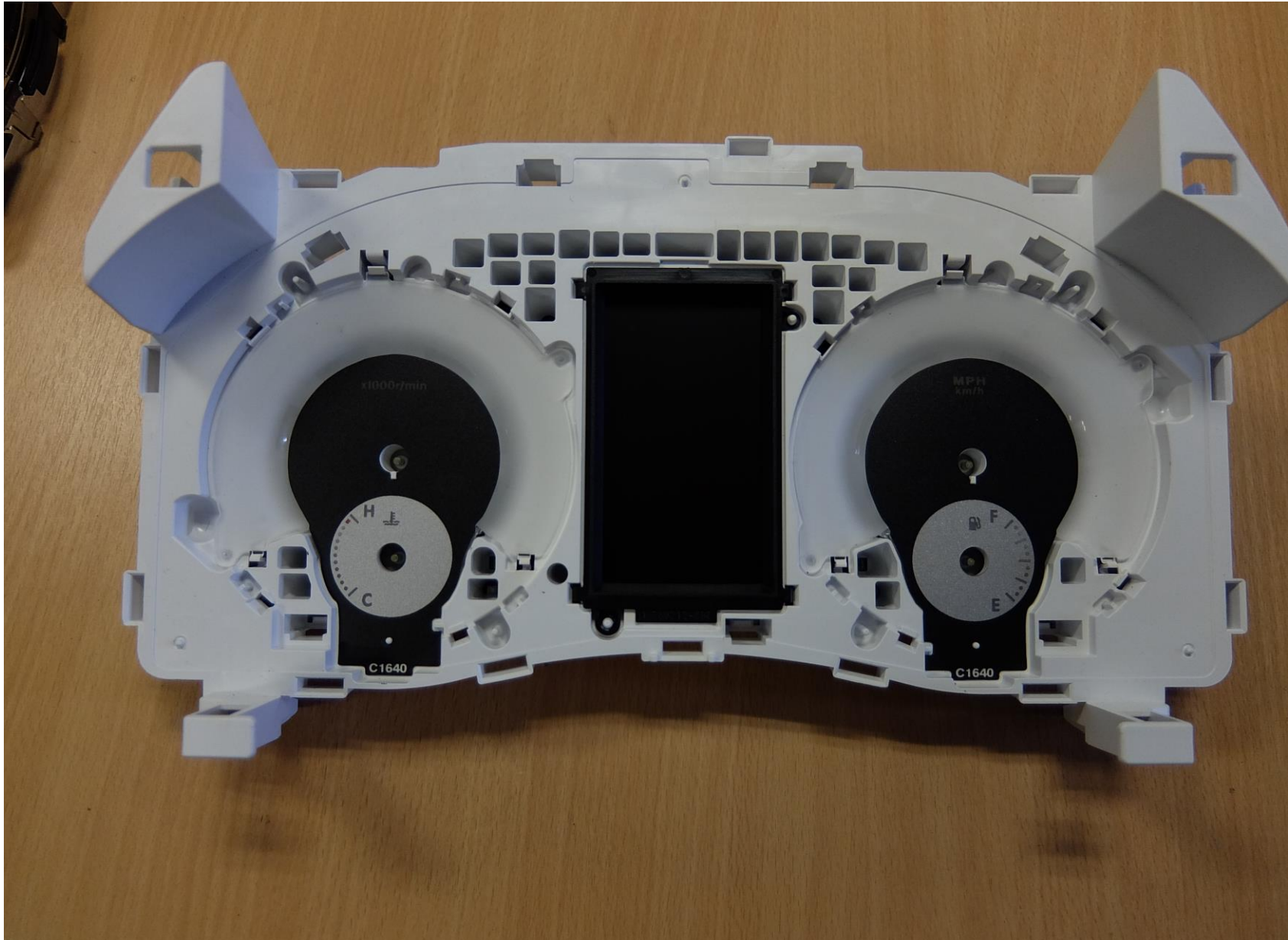


Fitting Instructions For C1640 and C1687 Conversion Dial into Toyota Alphard

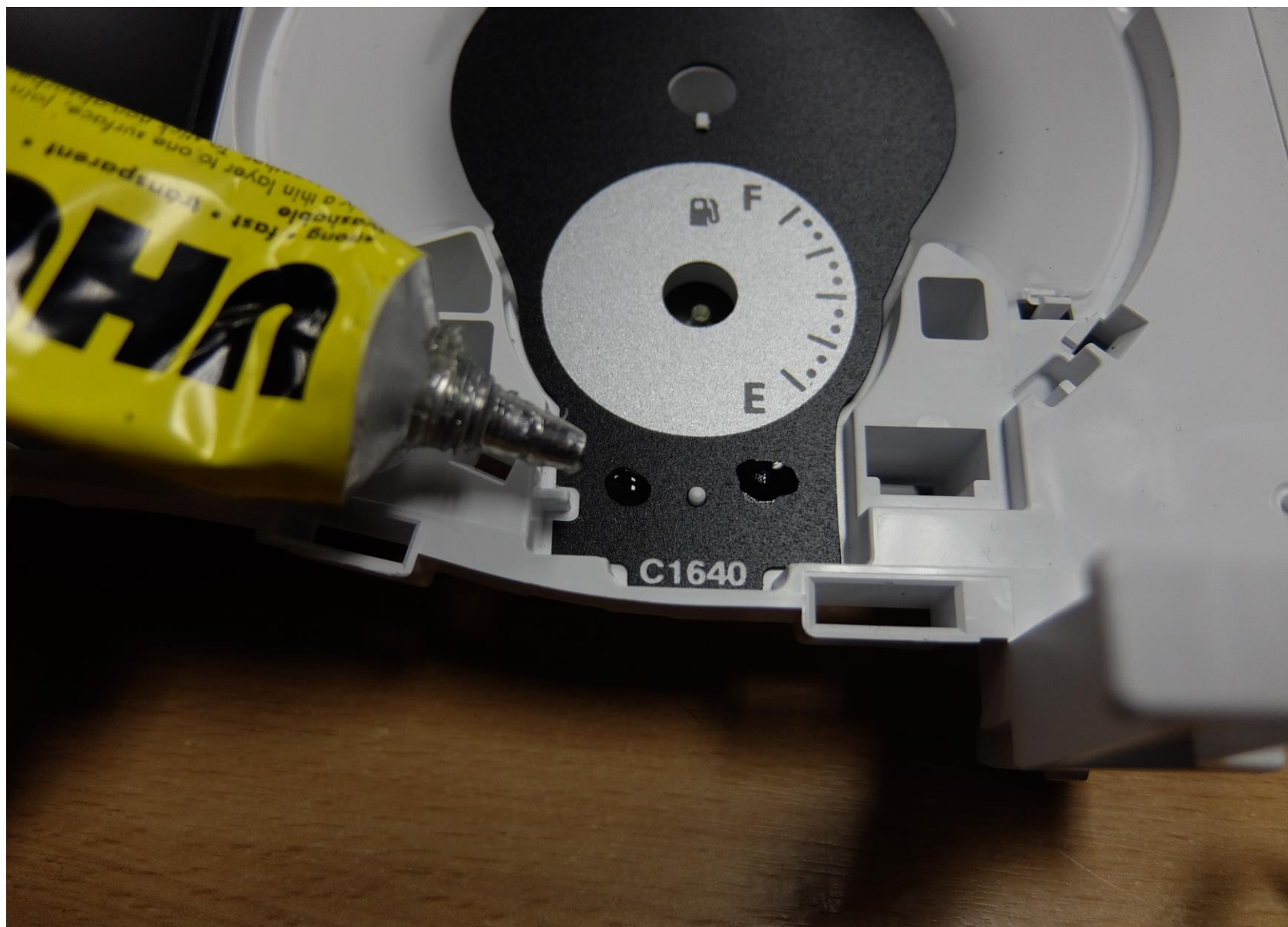
These images show part number C1640 being fitted but the fitting process is identical for part number C1687



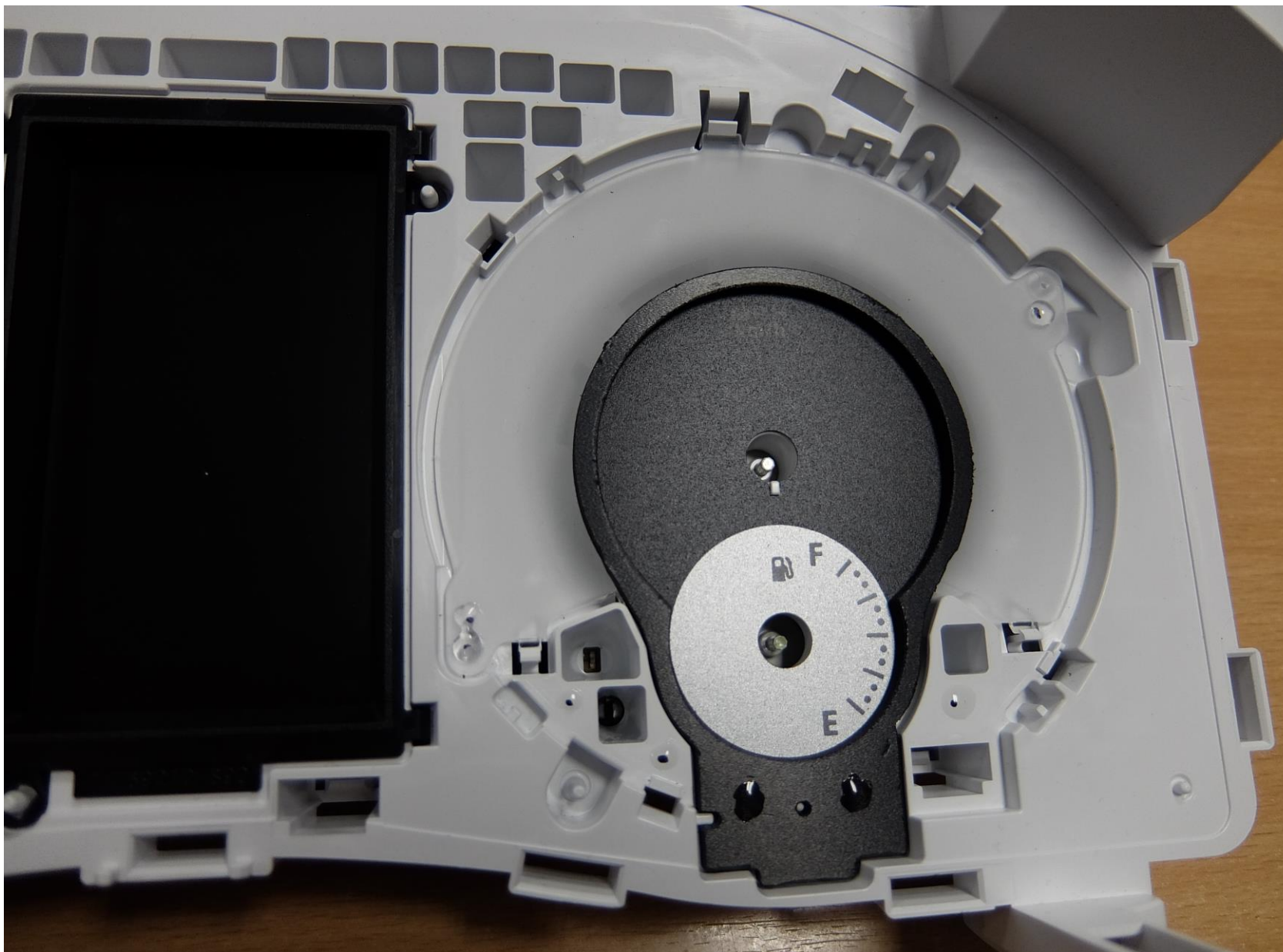
Remove the speedo cluster from the vehicle and then carefully remove the front half of the cluster. Note the rest position of the needle/pointers then remove them by twisting them anticlockwise and pulling them off. Then remove all the components shown above being careful not to damage the plastic clips on the silver rings.



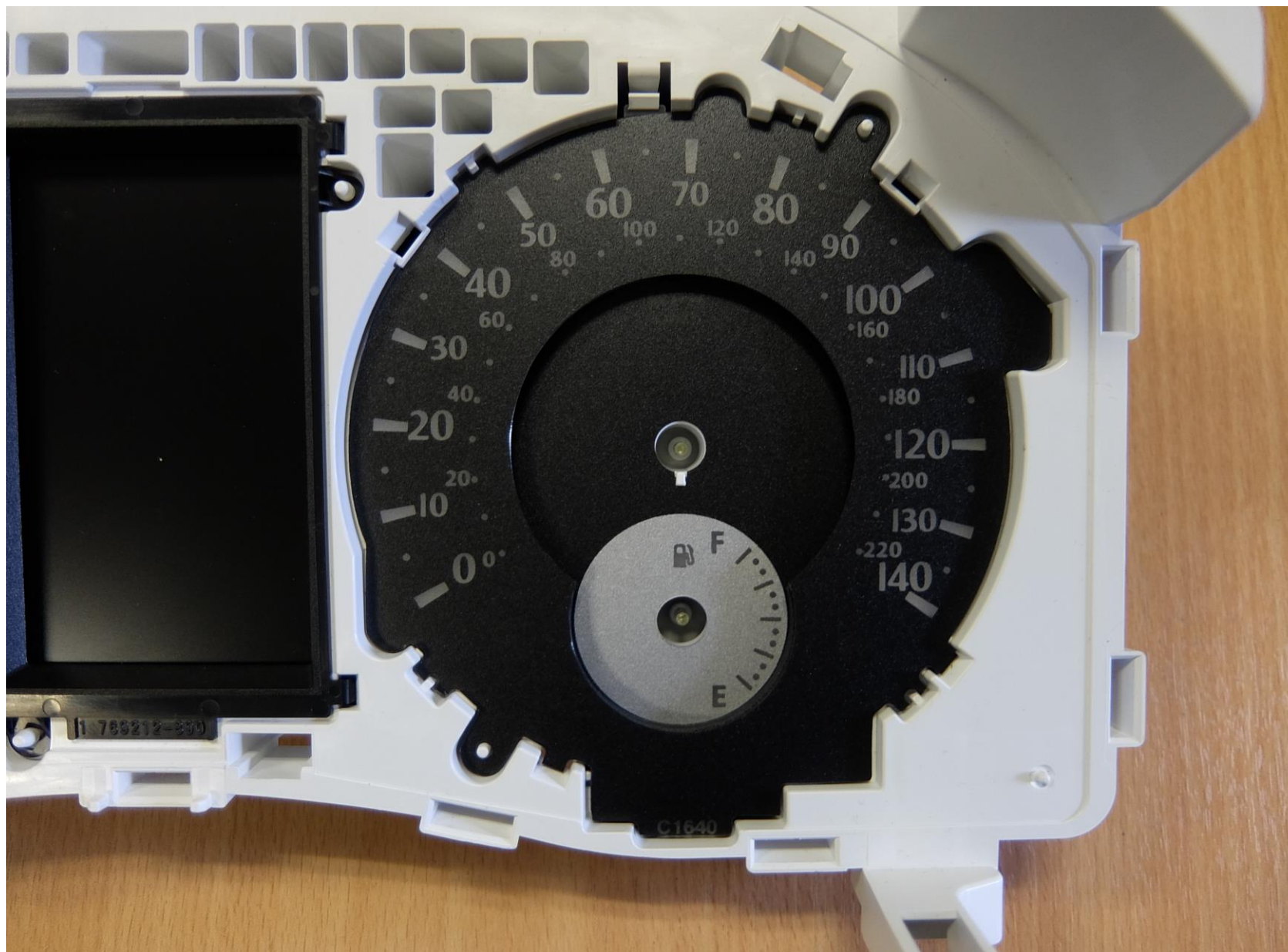
Place the lower dials (fuel and temperature) in position.



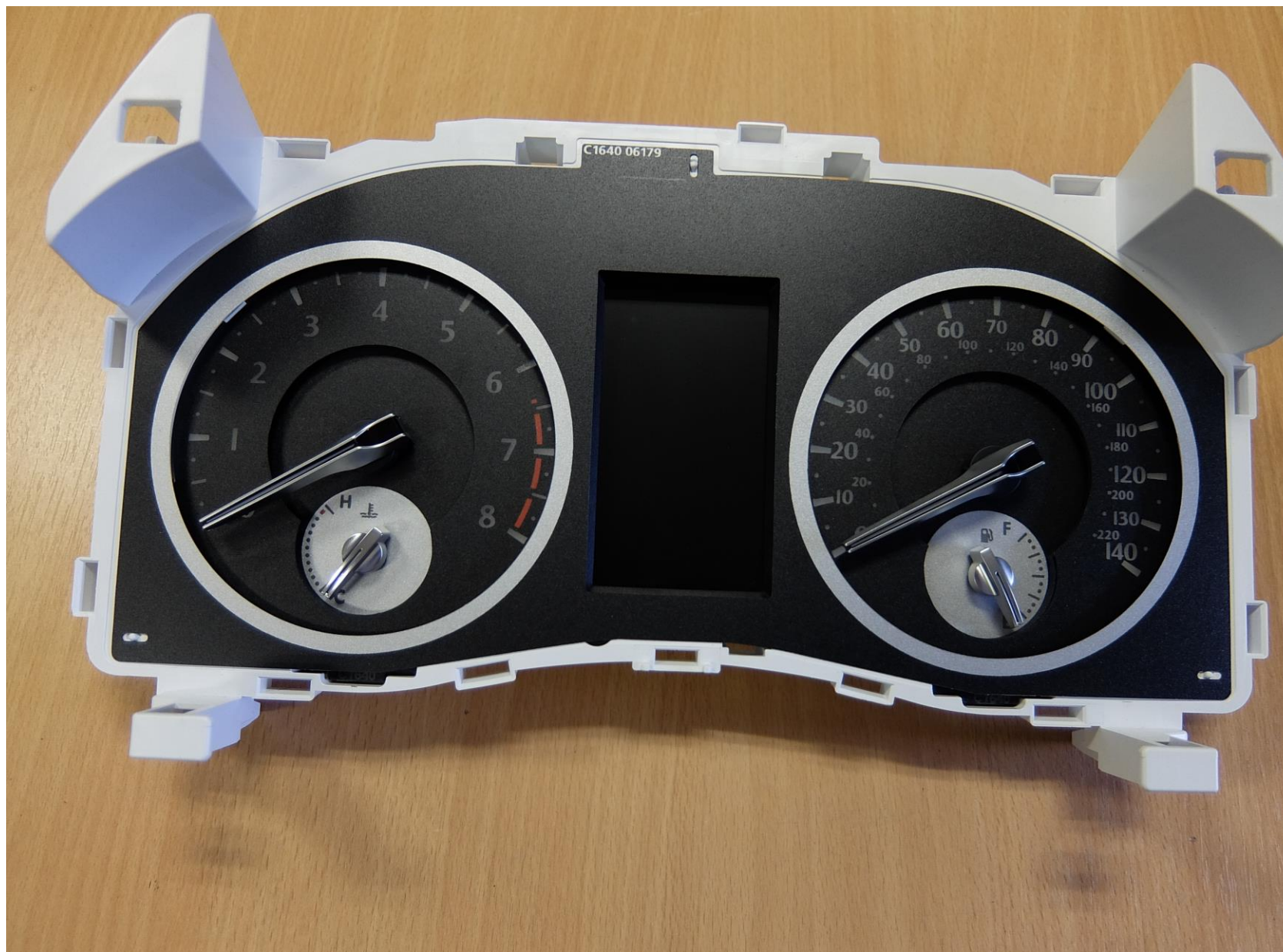
Apply a small amount of **SOLVENT FREE** glue as shown.
DO NOT USE superglue or solvent based glue as these will damage the dials and the speedo unit.



Position the black keyhole shaped frame in position and apply a small amount of **SOLVENT FREE** glue as shown.
DO NOT USE superglue or solvent based glue as these will damage the dials and the speedo unit.



Fit the speedo and Rev-Counter (tacho') faces in position.



Fit the top fascia and refit the needle/pointers to their original positions and reassemble the cluster.



Image shows conversion dials fitted.