

Notes for fitting Speedometer Dial part No. C1661 (Rolls Royce Phantom)

THESE INSTRUCTIONS SHOW BLACK DIALS BEING FITTED BUT THEY ALSO APPLY TO MAGNOLIA DIALS

Before starting, compare the km/h scale on the existing dial with the km/h scale on the new dial to make sure they match

Try to avoid touching the front of the new MPH dial with your fingers.

To ensure that you fix the MPH dial in the correct position: With a pencil, make a faint mark at the top of the bevelled edge directly in line with both the 80 KMH and the 240 KMH calibration marks as shown in **Fig 1**.

Take the 3mm adhesive foam cut small squares and apply them to the face of the **original KMH** dial. Position them at the inner end of each of the bolder calibration marks (20, 40, 60 etc. **excluding 0 & 260**) as shown in **Fig 2**. Then remove the covering paper from the foam squares to expose the adhesive.

On the rear of the new fascia are 4 adhesive squares (**Fig 3**), carefully remove the white top paper from these to reveal the adhesive. As you lower the new dial into the original KMH dial recess, make sure that the 50 MPH calibration mark lines up with your pencil mark at 80 KMH and that the 150 MPH lines up with your other pencil mark at 240 KMH. As you do this also make sure that the circular center hole sits evenly around the center hole on the original KMH dial. With the new dial positioned correctly, gently press it onto its adhesive squares, using a soft clean cotton cloth.

Repeat this process on the two outer gauges making sure that the adhesive foam squares are evenly placed around the entire original dial face.



Fig .1



Fig.2



Fig.3



BLACK MPH Dial shown fitted into fascia



Dials fitted into dash board